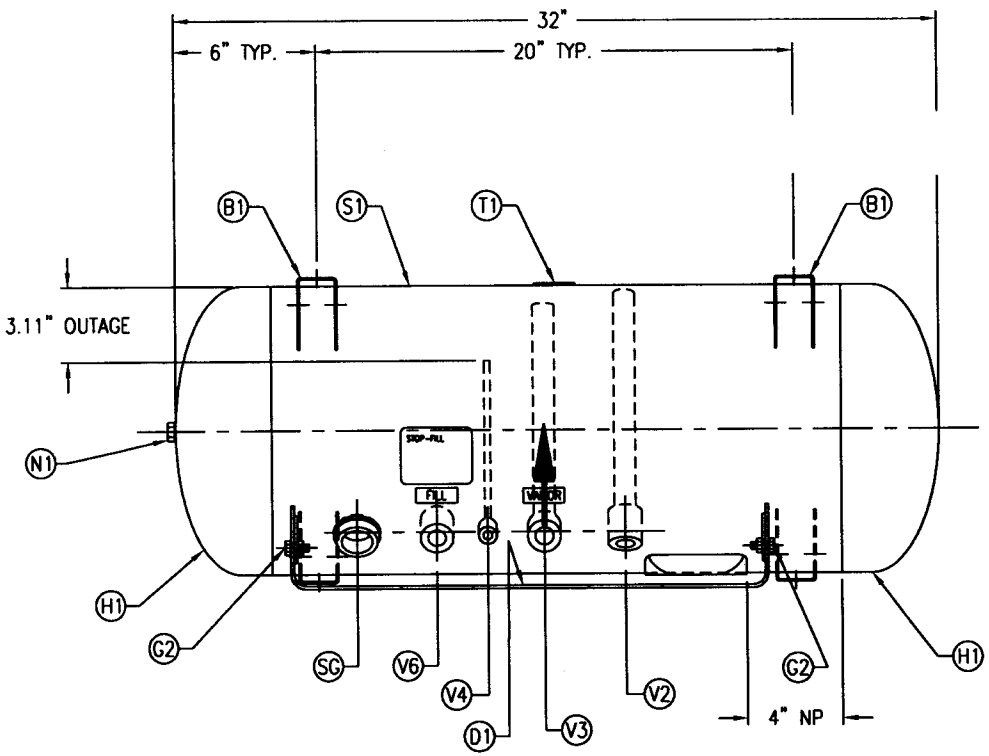
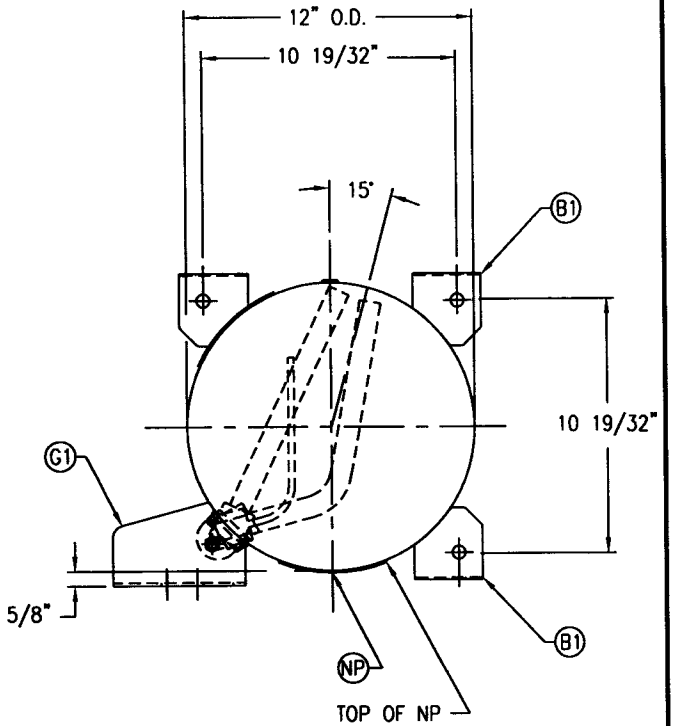
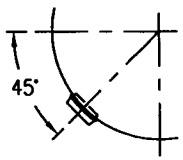
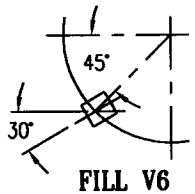
CODE/ADDENDA 2010/A- APPROVED DP
RELEASED FOR PRODUCTION
Q.C. _____ DATE _____



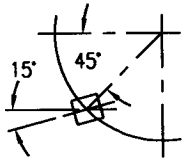




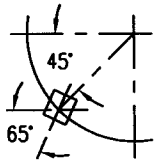
S.G. FLANGE



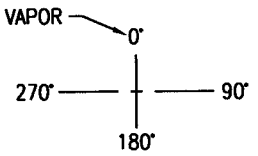
FILL V6 CPLNG.



VAPOR V3 & OUTAGE V4 CPLNGS.



RELIEF V2 ADAPTER



VALVE OPENINGS

MTEFRATNFP001\DWG\6000

SYM	DATE	BY	REVISION	APP	XREF REV.
G		EGB			
H		EGB		MR	
J		EGB		EGB	
				EGB	

NOTES
1. THE CUTOUT IN THE GUARD MUST BE CENTERED UNDER THE FILL CPLNG.

SPECIFICATIONS	
O.D. 12 LGTH. 32	SH.
MAWP 312 PSI @ 650 °F	HD.
RT- MDMT-20 °F@ 312 PSI	GAL. 14.1 S.A. 8.8
EXMT TEST PSI	WT. 69# CU.FT. 1.9
XRAY W	CORR ALW SH HD
CRN L4885.5C	CODE: ASME SEC. VIII DIV. I, LATEST EDITION & ADDENDA
WELD DETAILS: M-1932	
STD. TOLERANCES (UNLESS OTHERWISE NOTED): M-2461	

MANCHESTER TANK

VAPOR APPLIANCE TANK

DRAWN BY	DATE	SCALE: NONE
IB		
APP. BY	DATE	DRAWING NO.
JD		6817

Revision :O Revision Date: 01-14-11 Effective As of: 11-10-11
Generic Configuration

ITEM*	1...5..8 PART#/PLANT.....	FD#	DESCRIPTION.....	QTY.....	UM
1	1..... A6817-SL	S1	SHELL .117 X 12OD X23.875	1.00000	EA
2	1..... H32061	H1	HEAD SE .094M X 12OD	2.00000	EA*
3	1..... A60266	V2	TBNG ASY 3/4NPT X 11.5	1.00000	EA*
4	1..... A60342	V3	TBNG ASY 3/4NPT X 5.5/16	1.00000	EA*
5	1..... A54712	V4	TBNG ASY 1/4NPT X 3.25 X	1.00000	EA*
6	1..... F30056	V6	CPLG TOE 3/4-14 NPTF X1.5	1.00000	EA*
7	1..... F30263	SG	FLANGE 1 NPT RADIAL	1.00000	EA*
8	1..... A53858	B1	BRKT MTG .082MIN X 2.875	6.00000	EA
9	1..... A54793	G2	GUARD CLIP .134MIN X 1.75	2.00000	EA*
10	1..... A71406	G1	GUARD 10GA X 3.5 X 19.75	1.00000	EA
11	1..... A10070	G2	BOLT HEX5/16-18X3/4 PLTD	2.00000	EA*
12	1..... A10080	G2	NUT LOCK 5/16-18 PLATED	2.00000	EA*
13	1..... A15560	N1	WELDNUT 1/2-13 UNPLTD HX	1.00000	EA*
14	1..... V12510	T1	TAB TOP STEEL	1.00000	EA*
15	1..... A55019	NP	NPLT ASME .06X304 NON-NB	1.00000	EA
16	1..... P21199	NP	CHEMICAL WASHER EC-260	0.07000	LB*
17	1..... P21205		CHEMICAL WASHER EP-699	0.11000	LB*
18	1..... P20755		PAINT MILLENIUM GRAY 2	0.38000	LB*
19	1..... V20479	V2	VALVE RLF 3/4 NPT	1.00000	EA*
20	1..... F31638	V2	CAP W/STRAP PROTECTIVE	1.00000	EA*
21	1..... V20373	V3	VALVE VAP POL X 3/4 NPT	1.00000	EA*
22	1..... V20058	V4	VALVE OUTG DIRECT 1/4NPT	1.00000	EA*
23	1..... V20072	V6	VALVE 80% STOP FILL 12L45	1.00000	EA*
24	1..... G12634	SG	SIGHT GAUGE JR 12DIA L45	1.00000	EA*
25	1..... V11011	V3	5/8 X 1.3/4 VAPOR DECAL	1.00000	EA*
26	1..... S33502	V3	DECAL PURGING FOR ALL	1.00000	EA*
27	1..... V10820	V4	DIAL STOP FILL .01IN 8B35	1.00000	EA*
28	1..... V11001	V6	TAB FILL ADHESIVE BACKED	1.00000	EA*
29	1..... S33249	V6	DECAL 80% STOP FILL	1.00000	EA*
30	1..... S35563	V6	BAG ZIPLOCK 4.5 X 5 WITH	1.00000	EA*
31	1..... S35591	V6	TIE PLASTIC 5IN LONG	1.00000	EA*
32	1..... S33108	V6	HELPFUL HINTS LEAFLET	1.00000	EA*
33	1..... S10950	D1	DECAL VAPOR APPL CAUTION	1.00000	EA*
34	1..... F11850	N1	PLUG 1/4NPT PLASTIC	1.00000	EA*
35	1..... S33300		4 WAY PALLET 36IN X 48IN	0.06670	EA*
36	1..... S33803		BOARD 2X4X80 LG	0.66670	EA*
37	1..... S33804		BOARD 1X3X66 LG	0.06670	EA*
38	1..... S33875		BANDING STRIP 1-1/4X.031	0.22000	LB*
39	1..... S30070		BANDING STRAP .023 X 3/4	0.13330	LB*

4 items were processed