
REPAIR INSTRUCTIONS

XTRM PLY can be easily patched using chemical welding techniques. Utilizing a vinyl cement like Oatey Regular Clear PVC Solvent Cement and a patch made up of XTRM PLY roofing you can create a long lasting repair and extend the life of your XTRM PLY roof. The vinyl cement functions as a contact adhesive for PVC vinyl products.

When properly applied, this type of weld provides a super strong, waterproof, flexible bond. It is highly resistant to temperature and weather extremes, and is excellent for patching and sealing vinyl products like XTRM PLY.

CLEANING INSTRUCTIONS

XTRM PLY is easy to clean and maintain. Follow the steps below to help keep your XTRM PLY Roofing System looking brand new.

- 1.** From the side of the RV, wet the surface of the roof membrane with clean, soapy water, sponged or sprayed on.
- 2.** Scrub or brush the soapy water thoroughly to loosen any built up dirt or sediment.
- 3.** Rinse the soapy water from the surface with clean water. A rubber squeegee may be used to direct the water off the roof.

RECOMMENDED CLEANERS

- Fantastik
- Soft Scrub
- Windex
- Tilex
- Murphy's Oil Soap
- WD40

DO NOT USE

- Cleaning solutions containing solvents
- Abrasive Pads