



# **REPAIR PARTS LIST FOR 450X4\*87X2 MACH 10**

**(45004\*8762, 45004\*8792, 45054\*8762, 45054\*8792) Effective 10/5/16**

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## **WARRANTY INFORMATION**

### **PARTS RETURN**

“Air Conditioning” in-warranty parts subject to return to RV Products must be sent prepaid to the following address. Always include your company’s claim or workorder along with RVP’s invoice generated from the shipment of the replacement part.

RV Products  
A Division of Airxcel, Inc.  
Attn: Warranty Return  
3050 N. St. Francis  
Wichita, KS 67219

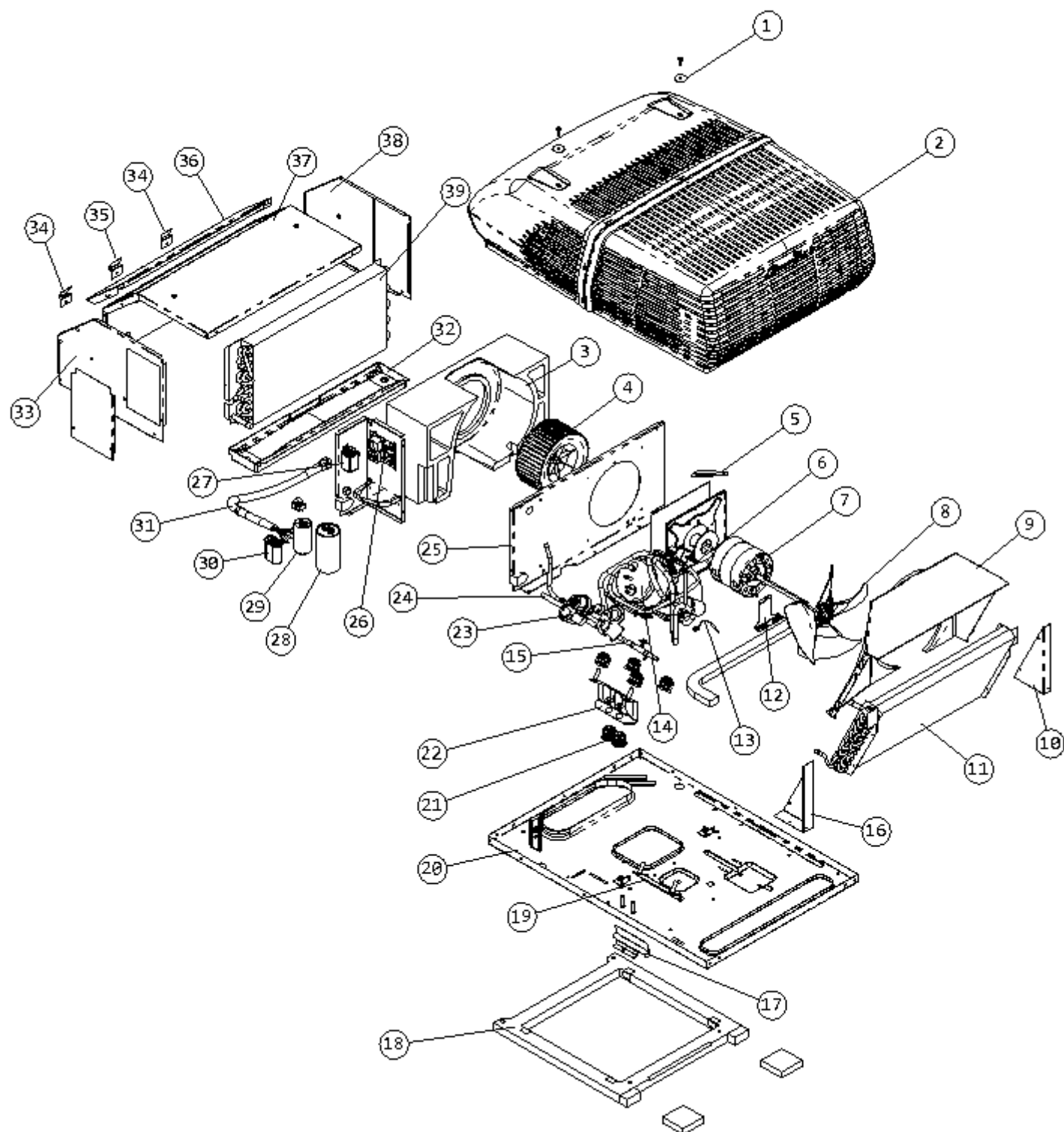
### **WRITTEN CORRESPONDENCE**

All written correspondence (no parts) should be sent to the following address:

RV Products  
A Division of Airxcel, Inc.  
Dept. 546  
P.O. Box 4020  
Wichita, KS 67204

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450X4\*87X2



450X4\*87X2



| CODE | USED ON<br>MODEL | PART<br>NUMBER | DESCRIPTION                                    | NO.<br>REQUIRED |
|------|------------------|----------------|------------------------------------------------|-----------------|
| 1.   | All              | 45203-0011     | Shroud Mounting Hardware Kit                   | 1               |
| 2.   | 8X6              | 45203-5261     | Shroud White                                   | 1               |
| 2.   | 8X9              | 45203-5291     | Shroud Black                                   | 1               |
| 3.   | All              | 45203-325      | Scroll Block                                   | 1               |
| 4.   | All              | 1472-1201      | Blower Wheel                                   | 1               |
| 5.   | All              | 45203-518      | Evap. Cover Door Assembly                      | 1               |
| 6.   | All              | 45203-114      | Shroud Bracket                                 | 1               |
| 7.   | All              | 45004-530      | Reversing Valve Assembly...Includes:           | 1               |
|      |                  | 1454A356       | Reversing Valve Body                           | 1               |
|      |                  | 45004-131      | Discharge Line                                 | 1               |
|      |                  | 45004-133      | ID Vapor Line                                  | 1               |
|      |                  | 45004-130      | Suction Line                                   | 1               |
|      |                  | 45004-132      | OD Vapor Line                                  | 1               |
|      |                  | 1460-134       | High Pressure Switch                           | 1               |
|      |                  | 1460-132       | Solenoid Coil (Removable From Assy)            | 1               |
| 8.   | All              | 1468A3069      | Motor                                          | 1               |
| 9.   | All              | 1472-5051      | Fan Blade                                      | 1               |
| 10.  | All              | 45203-326      | Condenser Cover                                | 1               |
| 11.  | All              | 45203-110      | Condenser Support Rt                           | 1               |
| 12.  | All              | 1452-205       | Outdoor Coil                                   | 1               |
| 13.  | All              | 45203-116      | Motor Bracket                                  | 1               |
| 14.  | All              | 7330A3231      | Outdoor Coil Freeze Sensor                     | 1               |
| 15.  | All              | 1450-4239      | Compressor (HG515BA Tecumseh)                  | 1               |
| 16.  | All              | 1454-271       | Bi-Flow Restrictor                             | 1               |
| 17.  | All              | 45203-117      | Blower Baffle                                  | 1               |
| 18.  | All              | 48203-3301     | Gasket Package                                 | 1               |
| 19.  | All              | 45204-130      | Suction Line                                   | 1               |
| 20.  | All              | 45203-112      | Compressor Mounting Lower                      | 1               |
| 21.  | All              | 45203A101      | Basepan Assembly                               | 1               |
| 22.  | All              | 6759-3081      | Compressor Foot Package                        | 2               |
| 23.  | All              | 45203-113      | Compressor Mounting Upper                      | 1               |
| 24.  | All              | 1450-0311      | Overload Protector                             | 1               |
| 25.  | All              | 45004-134      | Liquid Line                                    | 1               |
| 26.  | All              | 45203A102      | Bulkhead                                       | 1               |
| 27.  | All              | 1460-3581      | OD Temp Relay Board                            | 1               |
| 28.  | All              | 1460-1271      | High Pressure Relay                            | 1               |
| 29.  | All              | 1499-5761      | Run Capacitor (60 MFD/370V)                    | 1               |
| 30.  | All              | 9333-9021      | Start Device Package...Includes PTCR<br>Device | 1               |
| 31.  | All              | 1499-5461      | Fan Capacitor (7.5MFD/370V)                    | 1               |
| 32.  | All              | 8535C375       | Conduit and Wire Assembly                      | 1               |
| 33.  | All              | 45203-350      | Drain Pan                                      | 1               |



**450X4\*87X2**

| <b>CODE</b> | <b>USED ON<br/>MODEL</b> | <b>PART<br/>NUMBER</b> | <b>DESCRIPTION</b>        | <b>NO.<br/>REQUIRED</b> |
|-------------|--------------------------|------------------------|---------------------------|-------------------------|
| 34.         | All                      | 45203-503              | Side Panel Assembly Left  | 1                       |
| 35.         | All                      | 48203-156              | Shroud Clips              | 2                       |
| 36.         | All                      | 8333B1551              | Shroud Clip               | 1                       |
| 37.         | All                      | 45203B505              | Evap Cover                | 1                       |
| 38.         | All                      | 45203-504              | Side Panel Assembly Right | 1                       |
| 39.         | All                      | 1452-206               | Indoor Coil               | 1                       |

ns = not shown

**SPECIAL ORDER PARTS:**

**NOTE:** All parts with three digit suffix numbers are “Special Order” parts. These parts are subject to factory availability and require extra time for delivery.