

MANUAL
OPERATORS

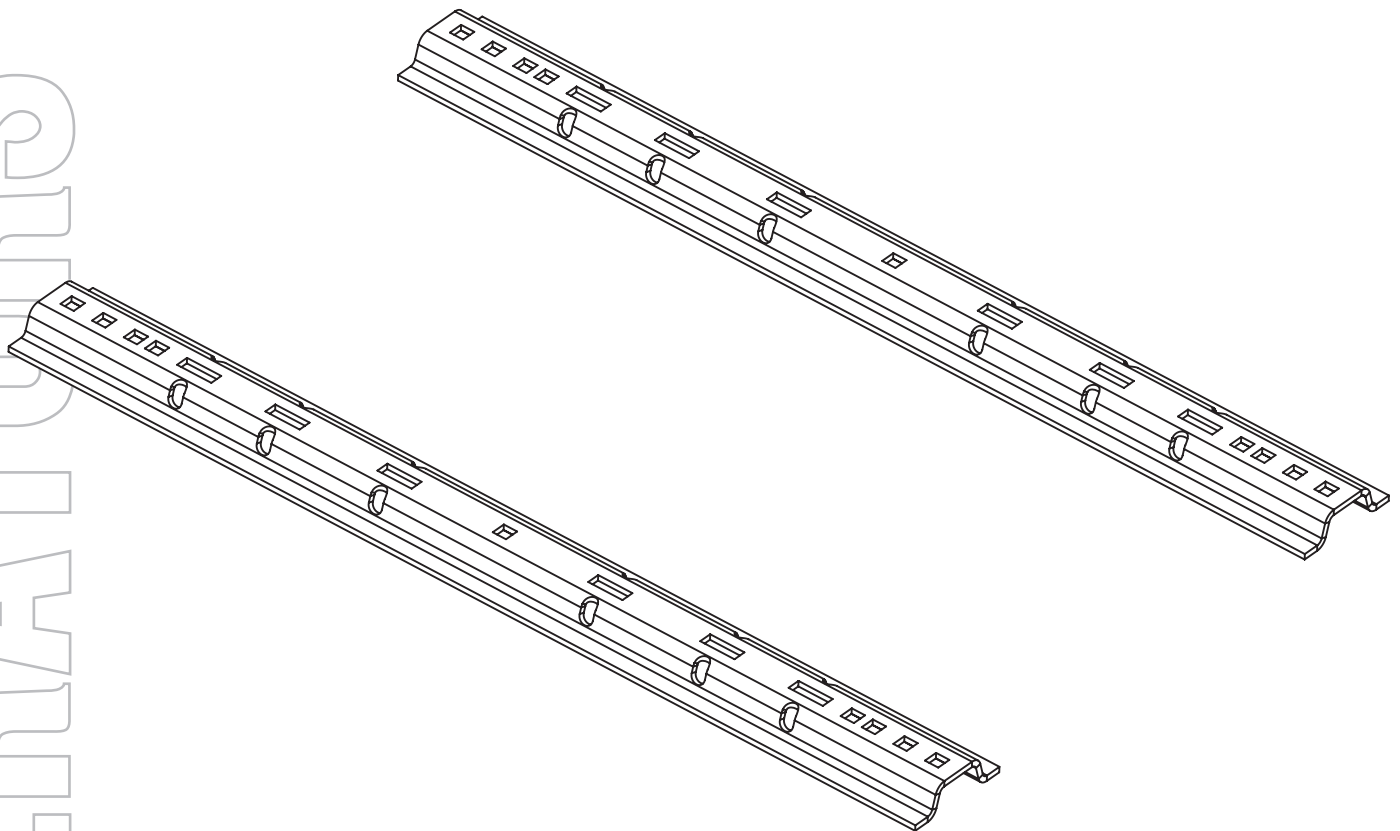


9/15
HJ26071, Rev 2



5th Wheel Bed Rails

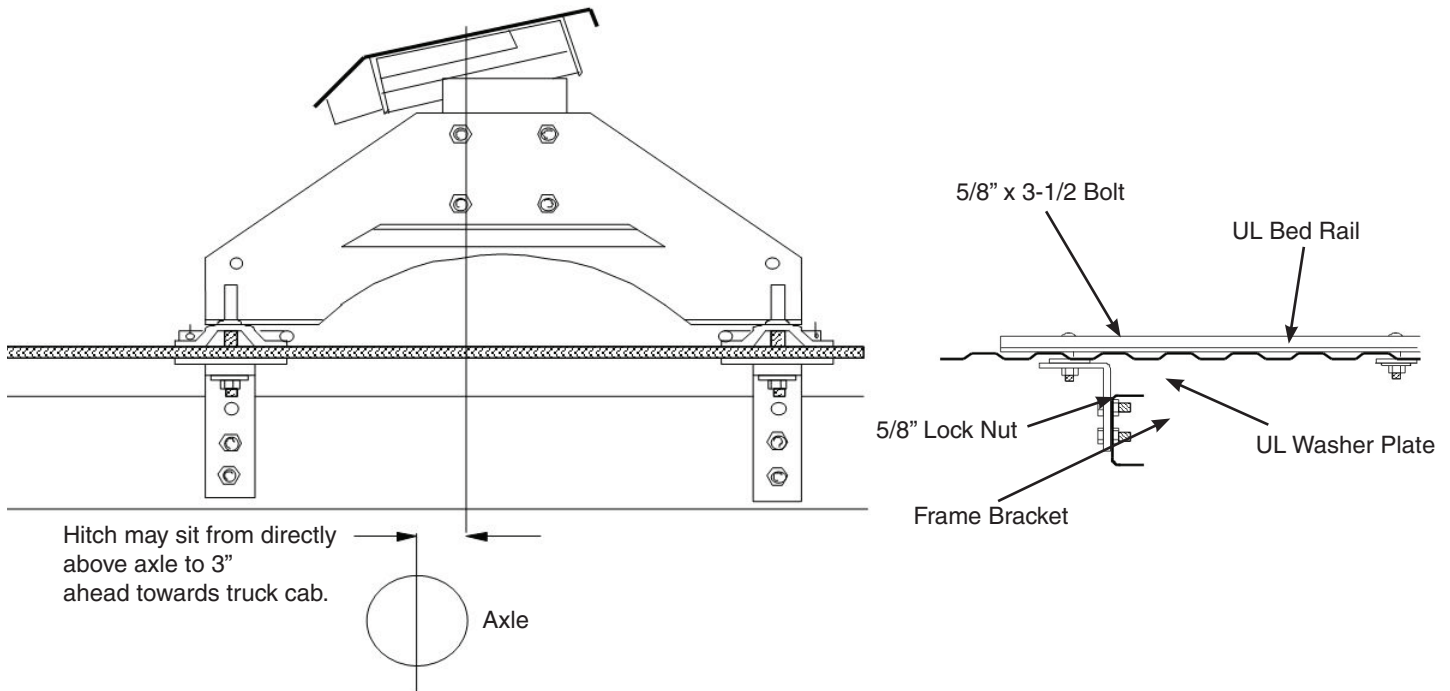
6071 PREMIER/UL BED RAIL INDUSTRY STANDARD



READ *complete manual CAREFULLY
BEFORE attempting operation.*

Doing Our Best to Provide You the Best

6071 Installation Instructions



IMPORTANT NOTICE: This installation may require different frame brackets for the various truck models. This kit does not contain any frame brackets for this reason. Frame specific installation instructions are available at our website www.towdemco.com or by calling (800)543-3626. Optional brackets are shown below.

The Hijacker hitch must be completely assembled and adjusted to the proper height before securing into the box of the truck. Never tow with the hitch in the maneuvering or parking position (sliding models only).

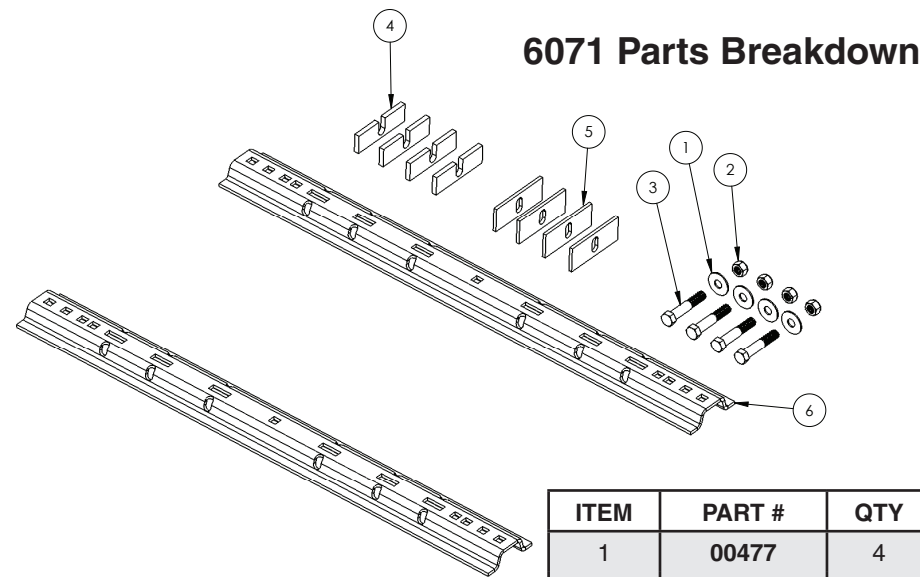
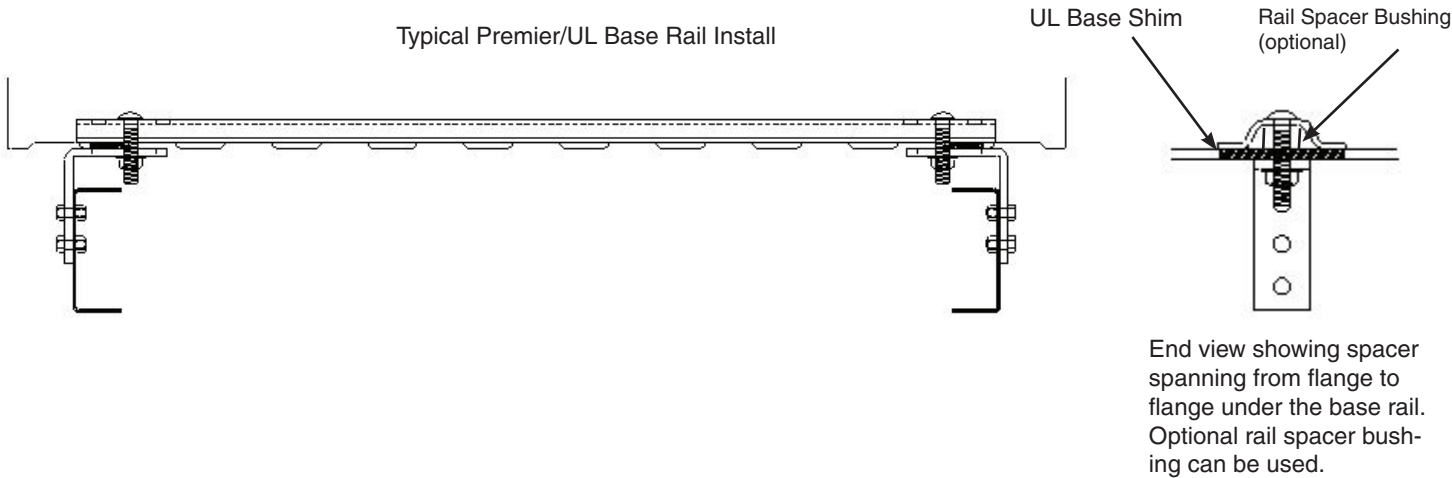
1. The correct height for the hitch is such that there is approximately 6" of clearance between the top of the truck box and the bottom of the trailer overhang. All Hijacker hitches have 4" of adjustment up or down in 1" increments.
2. Once the proper height has been determined, bolt the hitch saddle and side rail assemblies together and pin them into the bed rails.
3. The ideal location for the center of the hitch is directly over the axle to up to 3" ahead of it, and it must be centered side to side in the box of the truck. As noted above, specific install instructions for the different vehicles are available.
4. When hitch and rail assembly are in the proper position, make sure that the bed rails are parallel to each other. Drill four 5/8" holes, 2 per bed rail, through the bed of the truck using the square holes as guides. There are 4 square holes on the ends of the bed rails to choose from. The most commonly used hole is the outer hole, but some installations may require using the middle holes or the inner most hole. Check the distance of the truck frame at the point where the bed rails sit above it to determine the best holes to use or use which ever holes the specific install instruction states to use (see Important Notice above). Drop in a 5/8" x 3 1/2" hex bolt through the holes as they are drilled to prevent any movement during installation.
5. Securely fasten the frame brackets underneath (see other side of page) by pushing them up against the frame and tightening up the nut. Next drill two holes thru the frame and use the 1/2" x 1 1/2" bolts, nuts, and flat washers to secure the brackets to the frame. IT IS IMPORTANT TO USE 4 FRAME BRACKETS.

Ultra Hitch Install Shims

Due to some of the configurations of corrugations in the bed of the box, we supply for use 4 - 3/8" x 1 1/2" x 5" spacers to prevent the box from collapsing in slightly during tightening of the bolts that go down through the box. With the space between the ribs wider and taller on some trucks, the end of the base rails do not span across the valley of the ribs creating a potential for crushing. The following procedures are recommended.

**The use of the UL FB washers is not needed when using the 3/8" spacers for these installations.

Extra 3/8" x 1 1/2" x 5" shims are available from Demco so they can be stocked by the dealer/installers along with any optional frame brackets.



ITEM	PART #	QTY	DESCRIPTION
1	00477	4	WASHER, FLAT, .625
2	02587	4	NUT, .625 NC NYLON LOCK
3	05103	4	.625NC X 3.50 HEX BOLT
-	14321	4	.625NC x 3.50 CARRIAGE BOLT
4	14156-95	4	UL BASE SHIM
5	14157-76	4	UL FB WASHER
6	14620-76	2	UL STANDARD PREMIER BASE RAIL
7	15182	4	RAIL SPACER BUSHINGS (not shown)
Please order replacement parts by PART NO. and DESCRIPTION			



P.O. BOX 189
4010 320th St., BOYDEN, IA. 51234
PH: (712) 725-2311
FAX: (712) 725-2380
TOLL FREE: 1-800-54DEMCO (1-800-543-3626)
www.demco-products.com

**Go online to www.demco-products.com for Demco
warranty policies & product registration.**