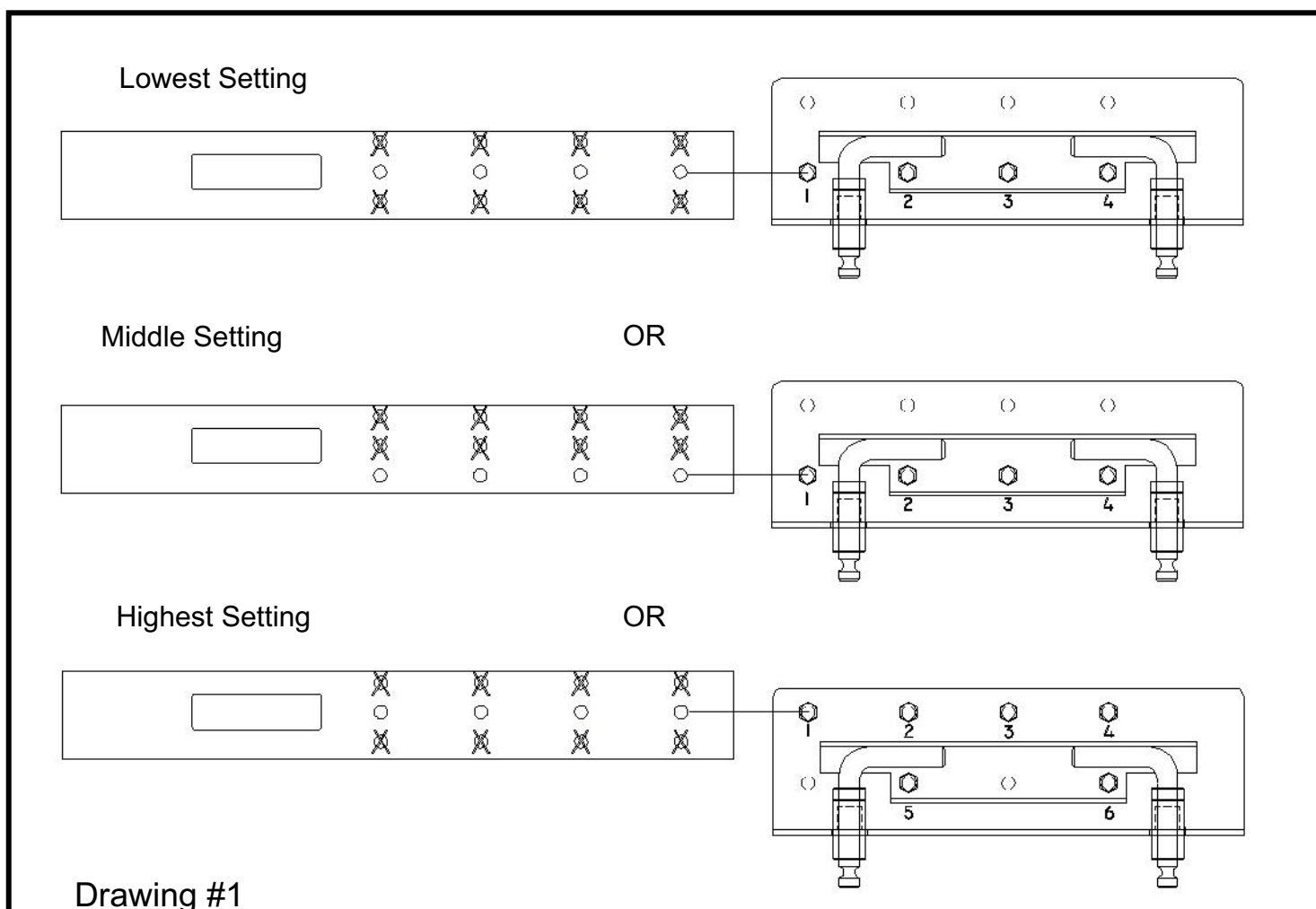


Hijacker UMS AutoSlide Side Rail Install

General Assembly and Install Instructions – 10/13/06

Hitch Assembly:

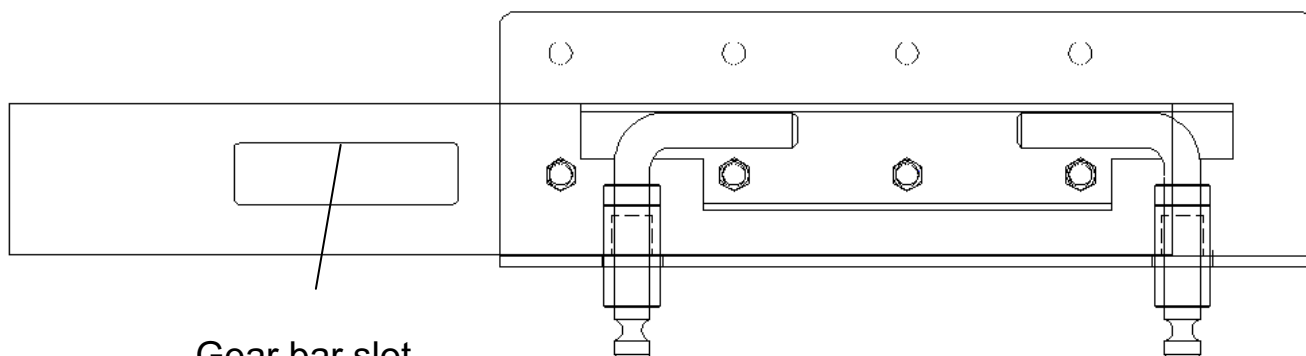
1. Loosely bolt the main AutoSlide assembly to the side rails using the 1/2" x 1 1/2" bolts, flat washers, and lock nuts provided in the side rail bolt package at the predetermined height using the bolt pattern guide in drawing #1. **NOTE: On highest setting, use 6 bolts. The 4 along the top row are to fasten to hitch assembly and the bottom 2 are to fasten the side rail brace to side rail to retain locking pins.**
2. Tighten all the bolts.
3. Unlock locking pins and insert the hitch assembly into the base rails and test for fit. If the pins are too narrow to drop in, follow the alignment procedure on page 3.
4. Proceed to base rail install procedure as provided in the base rail installation kit.



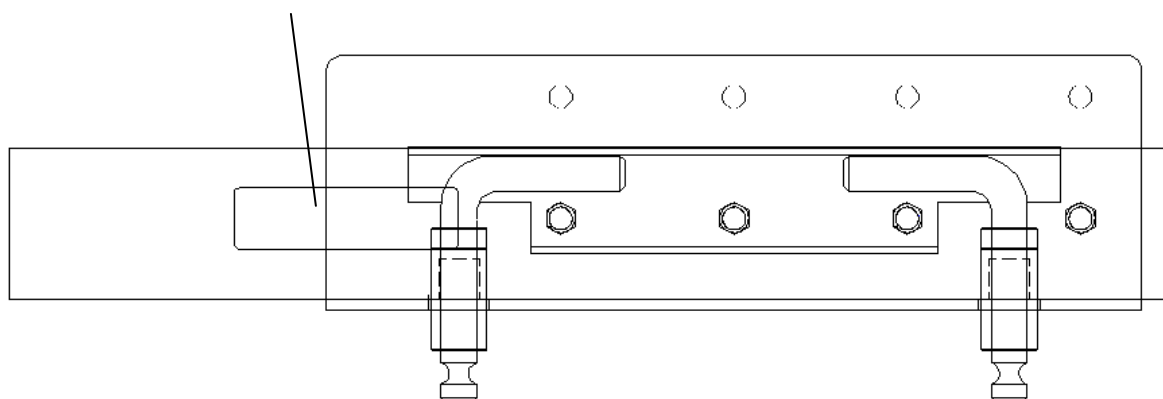
AutoSlide UMS Side Plate Install

Incorrect mounting of the side plates to the main body will result in the incorrect position of the hitch for towing and will not allow the hitch to travel back to its full 14" ability.

Correct Position
(Not covering long slotted opening)



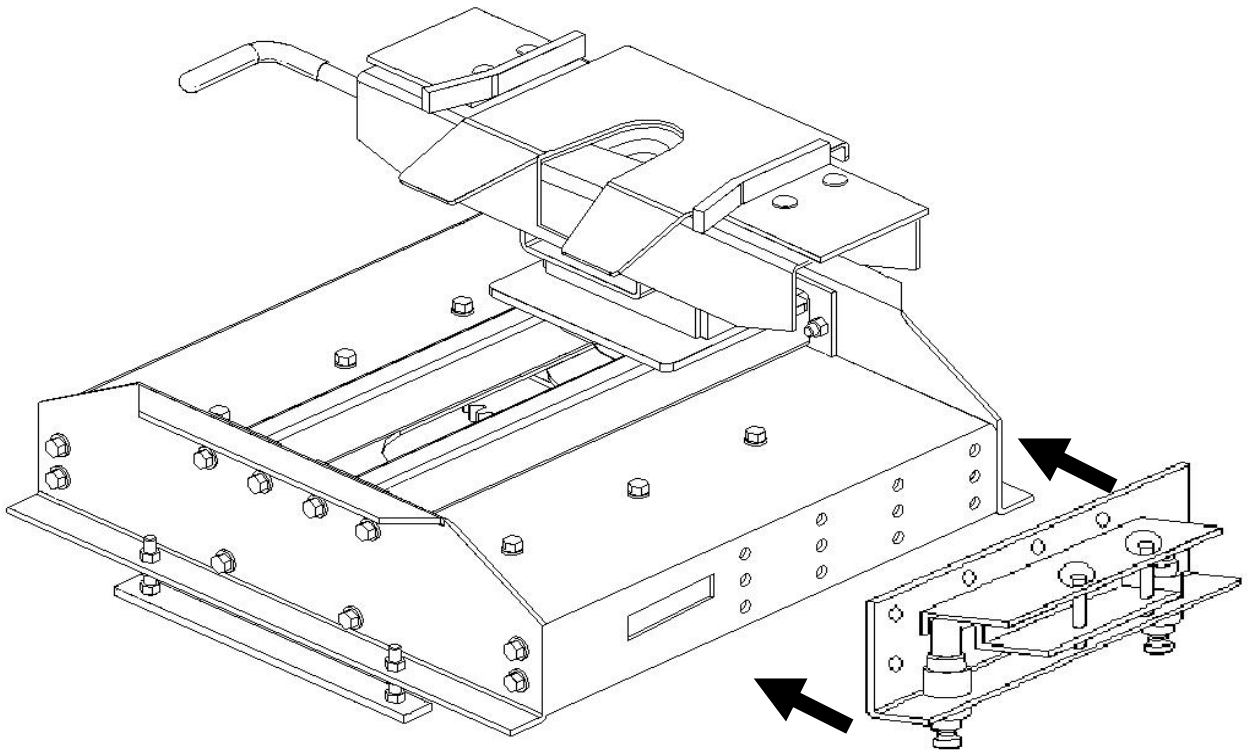
Gear bar slot
(Must not be obstructed)



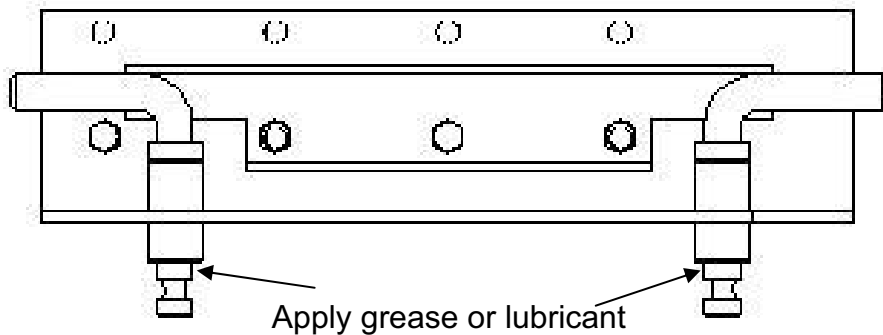
Incorrect Position
(Covering long slotted opening)

Parts List:

- 1 – Driver side Side Rail
- 1 – Passenger side Side Rail
- 2 – Side Load Brackets (PN 24-UM-21F & 24-UM-21R)
- 12 – 1/2" x 1 1/2" Bolts (PN 104)
- 20 – 1/2" Flat Washers (PN 105)
- 12 – 1/2" Lock Nuts (PN 106)
- 4 – 3/8" x 3 3/4" Safety Lock Pins (c/w key ring) (PN UM100)
- 4 - # 10 Hitch Pins (PN 118)



IMPORTANT NOTE: Apply a little grease or lubricant to the part of the pins that insert into the base rails to help maintain smooth operation and rotation of pins and to protect from the elements. Turn the pins occasionally to prevent them from seizing.



Alignment Procedure

If the side plate pins do not drop into the base rail holes because they are not out far enough, then undo one side and add a ½" flat washer in between the main frame and the side plate at each bolt attachment hole as shown in drawing below. Tighten and try reinstalling into the base rails. If necessary, do the same on the other side to shim out further if needed.

